



This certificate is granted and awarded by the authority of the Nadcap Management Council to:

Hytek Finishes

8127 S 216th St
Kent, WA 98032-1996
United States

This certificate demonstrates conformance and recognition of accreditation for specific services, as listed in www.eAuditNet.com on the Qualified Manufacturers List (QML), to the revision in effect at the time of the audit for:

Chemical Processing

Certificate Number: 4508180369
Expiration Date: 31 July 2019

Joseph G. Pinto
Executive Vice President and Chief Operating Officer



SCOPE OF ACCREDITATION

Chemical Processing

Hytek Finishes
8127 S 216th St
Kent, WA 98032-1996

This certificate expiration is updated based on periodic audits. The current expiration date and scope of accreditation are listed at: www.eAuditNet.com - Online QML (Qualified Manufacturer Listing).

In recognition of the successful completion of the PRI evaluation process, accreditation is granted to this facility to perform the following:

AC7108 Rev H - Nadcap Audit Criteria for Chemical Processing (to be used on audits before 21 January 2018)

AC7108/01 – Painting & Dry Film Coatings and Sol Gel as a Preparation for Paint – AC7108/1 must also be selected

AC7108/02 – Etch Inspection – AC7108/2 must also be selected

AC7108/04 – Solution Analysis and Testing – AC7108/4 must also be selected

AC7108/08 – Anodizing (Not for Metal Bond) – AC7108/8 must also be selected

AC7108/09 – Electroplating and Electroforming – AC7108/9 must also be selected

AC7108/10 – Electroless Plating – AC7108/10 must also be selected

AC7108/11 – Conversion Coating – AC7108/11 must also be selected

AC7108/12 – Acid Cleaning, Descaling, Passivation and Electropolishing – AC7108/12 must also be selected

AC7108/13 – Brush Anodizing and Plating – AC7108/13 must also be selected

AC7108/15 – Pre-Penetrant Etch – AC7108/15 must also be selected

General Cleaning and Pre-Cleaning

Alkaline Cleaning (If Titanium Alkaline Cleaning is also carried out then please check Chemical Cleaning – Titanium Cleaning – Alkaline” also)

Solvent Cleaning

Titanium Cleaning – Alkaline

Other Titanium Cleaning Alkaline

Ovens Used for Thermal Treatments at a Set Point above 250°F

Ovens for Thermal Treatments with a set point at or below 250°F (121°C) or for Miscellaneous Heating Processes, e.g. Part Drying.

Stripping of Coatings

Inorganic Coatings

Other Stripping
Organic Coatings

AC7108/1 Rev C - Nadcap Audit Criteria for Painting & Dry Film Coatings (to be used on audits on/after 5 June 2016)

Dry Film Lubricant Coatings
Other
Painting
Other
Sol Gel

AC7108/2 Rev F - Nadcap Audit Criteria for Etch Inspection Processes (Anodic Etch, Blue Etch, Anodize, Local, Macrostructure, Nital/Temper)

Nital/Temper Etch
Immersion
Local Swab
Other

AC7108/4 Rev B - Nadcap Audit Criteria for Solution Analysis and Testing in Support of Chemical Processing to AC7108 (To Be Used On Audits Conducted before 21 January 2018)

Solution Analysis In Support of AC7108
Testing Performed Internally In Support of the Chemical Process Accreditation
B03 – Metallographic Preparation In Support of AC7108
B04 – Microhardness Testing In Support of AC7108
B05 – Salt Spray Testing In Support of AC7108
B06 – Water Immersion / Humidity Testing In Support of AC7108
B09 – Taber Wear Testing In Support of AC7108
B10 – Adhesion Testing (Adhesion Tape Testing) In Support of AC7108
B11 – Adhesion Testing (Scratch and Chisel Test) In Support of AC7108
B12 – Adhesion Testing (Bend Test) In Support of AC7108
B13 – Coating Weight Testing In Support of AC7108
B14 – Conductivity Testing In Support of AC7108
B16 – Coating Thickness Measurement In Support of AC7108
B20 – Porosity Testing In Support of AC7108
B21 – Paint Color and Gloss Testing In Support of AC7108
B22 – Solvent Resistance Testing In Support of AC7108
B23 – Other Testing In Support of AC7108

AC7108/8 - Nadcap Audit Criteria for Anodizing (Not For Metal Bond) (to be used on audits on/after 5 June 2016)

Anodize Aluminum, Chromic Acid

- Other Anodize Aluminum
- Anodize Aluminum, Hard Anodize
 - Other Anodize Aluminum
- Anodize Aluminum, Sulfuric Acid
 - Other Anodize Aluminum
- Anodize Magnesium
 - Other Anodize Magnesium
- Anodizing Aluminum, Type 1 Non–Hexavalent Chrome (e.g. Boric/Sulfuric)
 - Other Anodizing Aluminum
- Dye
- Seal

AC7108/9 - Nadcap Audit Criteria for Electroplating and Electroforming (to be used on audits on/after 5 June 2016)

- Electroplating
 - Alloy Plating
 - Other Alloy Plating
 - Cadmium Plating
 - Other Cadmium Plating
 - Chromium Plating
 - Other Chromium Plating
 - Copper Plating
 - Other – Copper Plating

AC7108/10 - Nadcap Audit Criteria for Electroless Plating (to be used on audits on/after 5 June 2016)

- Nickel
 - Other Nickel

AC7108/11 - Nadcap Audit Criteria for Conversion Coating (to be used on audits on/after 5 June 2016)

- Aluminum
 - Other Aluminum
- Magnesium
 - Other Magnesium
- Steel
 - Other Steel
- Titanium
 - Other Titanium

AC7108/12 - Nadcap Audit Criteria for Acid Cleaning, Descaling, Passivation and

Electropolishing (to be used on audits on/after 5 June 2016)

Acid Cleaning (If Titanium Acid Cleaning is also carried out then please check “Chemical Cleaning – Titanium Cleaning – Acid” also)

Passivation

Other Passivation

Titanium Cleaning – Acid (This process also requires “Chemical Cleaning – Titanium Cleaning – Alkaline” to also be checked unless customer specifications permit otherwise)

Other Titanium Cleaning Acid

AC7108/13 - Nadcap Audit Criteria for Brush Anodizing and Plating (to be used on audits on/after 5 June 2016)

Brush Plating

Other Brush Plating

AC7108/15 - Nadcap Audit Criteria for Pre-Penetrant Etch

Immersion Pre penetrant Etch